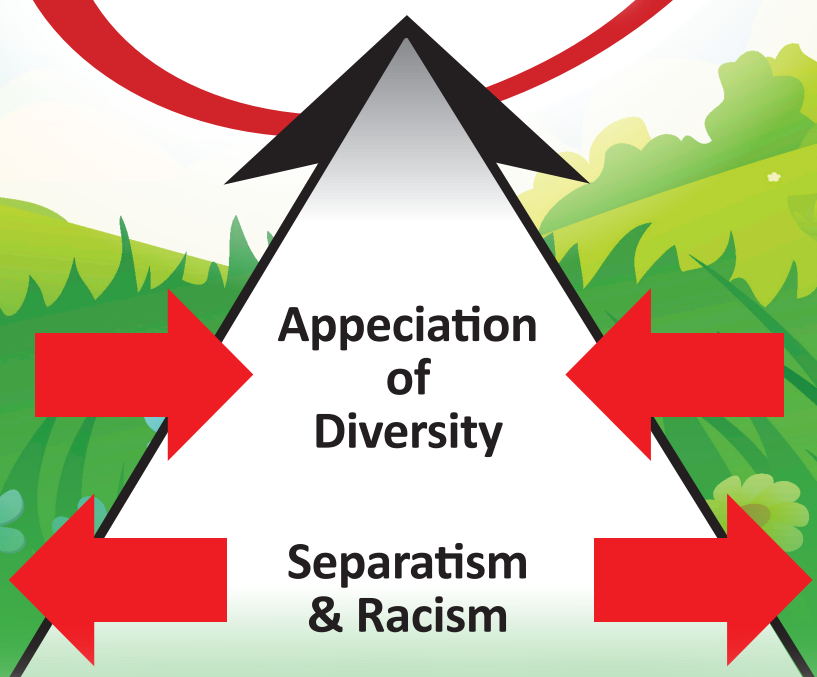


Unifying & Issue Neutral



The Evolution from Human Relations to Human(e) Relations